

**High speed drilling of PCB(s) - directing perpendicular cooling jet onto  
drill bit during drilling and cooling pauses between drilling cycles**

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DE 4230625	A1	19940317	DE 4230625	A	19920912	199412 B
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Abstract (Basic): DE 4230625 A

A jet of a gas or liquid cooling medium is directed onto the drill bit (4) shortly in front of its point of contact with the circuit board to achieve effective cooling and allow shorter pauses between successive drilling cycles.

Pref. the cooling jet is directed onto the drill bit perpendicular to its axis and is maintained during drilling and during the pauses between successive drilling cycles. Liquid nitrogen or carbon dioxide can be used as the cooling medium.

ADVANTAGE - Allows large number of precision bores to be drilled in surface of circuit board in relatively short time.

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Title Terms: HIGH; SPEED; DRILL; PCB; DIRECT; PERPENDICULAR; COOLING; JET; DRILL; BIT; DRILL; COOLING; PAUSE; DRILL; CYCLE

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